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Woven wire cloth

报告编号
Report n°

19-001415

Control document according to EN 10204

订单号

PO / WO HA133228-1

孔径
(经向x纬向)

Aperture W
(Warp x Weft) 36.00 µm

目数(法制)
(经向x纬向)

Metric
(Warp x Weft) 409

丝网编号

Component N° 109309

丝径
(经向x纬向)

Diameter d
(Warp x Weft) 32.00 µm

目数
(经向x纬向)

Mesh N°
(Warp x Weft) 374

材质

Material SS 316L

精确值

Measurement accuracy +/- 2.0 µm

网孔检测报告 Apertures control

公差范围

Maximum tolerated characteristics

共检测网孔

Number of checked apertures

6734

最大孔径 W + Y 39.98 µm
最小孔径 W - Y 32.02 µm
偏差值 s0 13.45

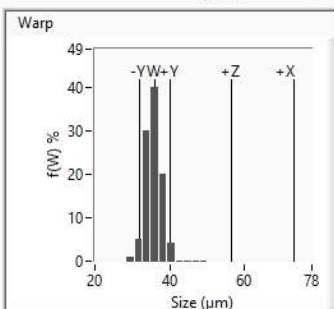
单孔最大值
W + X 73.23 µm
W + Z 56.60 µm

最大孔径 W + Y 39.98 µm
最小孔径 W - Y 32.02 µm
偏差值 s0 13.45

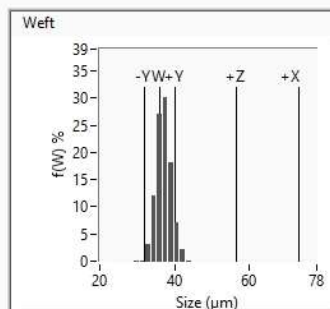
单孔最大值
W + X 73.23 µm
W + Z 56.60 µm

Warp C 合格
经向 NC 不合格

Weft C 合格
纬向 NC 不合格



W: 35.6 µm (C)
网孔平均值
%W (X-Z) 0% (C)
网孔偏离百分比
W max: 50.09 µm (C)
测试最大孔径
s: 2.02 µm (C)
s: 偏离



W: 36.93 µm (C)
网孔平均值
%W (X-Z) 0% (C)
网孔偏离百分比
W max: 44.18 µm (C)
测试最大孔径
s: 1.93 µm (C)
s: 偏离

Verification of the wire diameter after weaving

编织后丝径

Warp wire diameter: 30.38 µm Weft wire diameter: 28.70 µm

经向丝径 C

纬向丝径 C

Comments

Empty box for comments.

Date 12/16/2019

Metrology control's signature

Visa CONFORM

ISO 9044 : 2016